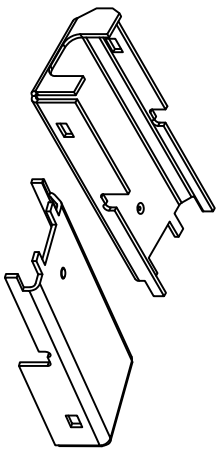
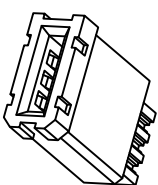


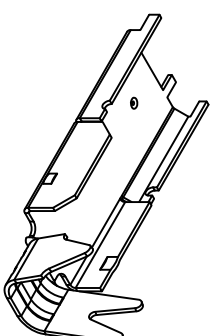
DATE	DESCRIPTION	REV.
8.9.99	CHANGE AS PER ECN 99-054	A
6.7.05	CHANGE AS PER ECN 05-030	B
12.08.10	CHANGE AS PER ECN 10-085	C



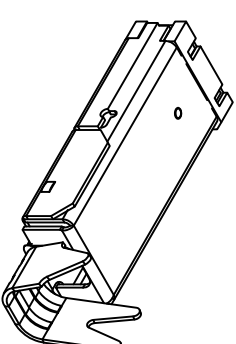
FRONT SHELL



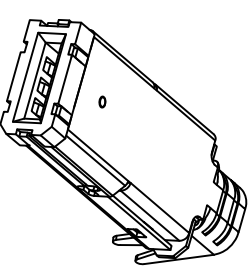
INNER HOUSING / TERMINALS



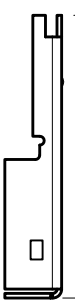
REAR SHELL



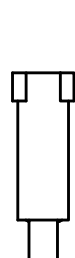
ASSEMBLY



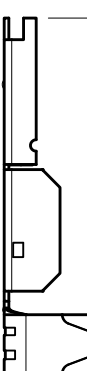
.970 [24.61]



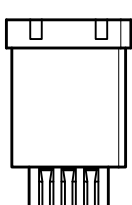
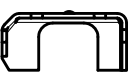
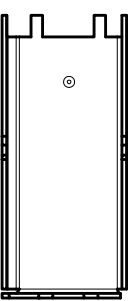
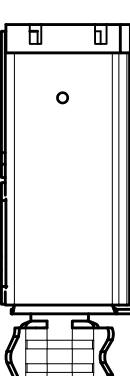
.654 [16.61]



1.234 [31.33]



1.240 [31.47]



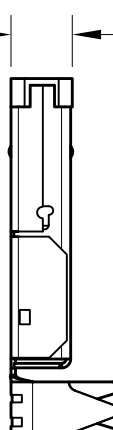
POS.5

POS.6

POS.1

POS.2

.210 [5.33]



Notes:

Shell: Mat'l: Steel,

Finish: Nickel Plate over Copper.

Insulator: Mat'l: Thermoplastic UL 94V-0

Contacts: Mat'l: Bronze

Finish: Gold Plate over Nickel Plate
on Contact Area.

Tin Plate over Nickel Plate on Solder Tail.

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KEYSTONE ELECTRONICS CORP.			
www.keystec.com • ASTORIA, N.Y. 11105-2017 • Tel (718) 956-8900			
PART NAME			
IEEE 1394 FIREWIRE PLUG			
MATERIAL			
AS NOTED			
FINISH			
AS NOTED			
TOLERANCES		INCH	[MM]
DECIMAL	± .010	[± 0.25]	
ANGULAR	± 1°		
UNLESS OTHERWISE SPECIFIED			
DRN BY	BOONE	DATE	5.22.98
APP'D	LN	SCALE	1.5X
DWG NO.	928		